**Clover® Silicon Carbide Abrasive Compounds**

Clover Lapping and Grinding compounds are perfectly suited for the cutting, smoothing and finishing of metal surfaces and for the precision machining of metal parts.

**Applications Include:**
- Cleaning corroded threads
- Tool & die machining
- Lapping for surface finish & flatness
- Cleaning mold cavities
- Removing tool marks
- Lapping for surface finish & flatness
- Cleaning corroded threads
- Valve rebuilding
- Die hole lapping
- Smoothing gears for correct tooth profile
- Cleaning mold cavities
- Removing tool marks

**Grease Mix Carrier** – Retains its texture and lubrication properties during extended use.

**Water Soluble Gel Carrier** – Cleans up with water, is biodegradable.

**Hazard Code:** 57

---

### Diamond Polishing and Lapping Compounds

*Made from the Highest Quality Diamond Particles. Accurately Graded. All Compounds are Uniformly and Permanently Blended.*

For Heavy Stock Removal and Precision Finishing.

Applications Include:
- Striking dies, heading dies
- Carbine drawing dies, injection molds
- Ceramic, steel and carbide tools
- Compounds are oil soluble
- Disposable plastic syringe to protect against impurities and for convenience

### Abrasive Finishing Compounds

- For lapping gages, dies, molds, gears, glass, etc.
- 1lb. plastic squeeze bottle, pre-mixed
- Soluble with water or kerosene
- Aluminum Oxide Type for soft metals, low stock removal and polishing
- Silicon Carbide Type for hard metals and high stock removal
- Garnet Type for glass finishing and difficult cleaning jobs

**Hazard Code:** 57

---

**Recommendation**

<table>
<thead>
<tr>
<th>Color</th>
<th>Grade</th>
<th>Micron Size</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yellow</td>
<td>3</td>
<td>2-4 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>2-4 Heavy</td>
<td>MJ56-HSM</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>4-8 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>4-8 Heavy</td>
<td>MJ56-HSM</td>
</tr>
<tr>
<td></td>
<td>9</td>
<td>8-12 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>9</td>
<td>8-12 Heavy</td>
<td>MJ56-HSM</td>
</tr>
<tr>
<td></td>
<td>15</td>
<td>10-20 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>15</td>
<td>10-20 Heavy</td>
<td>MJ56-HSM</td>
</tr>
<tr>
<td></td>
<td>30</td>
<td>20-40 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>30</td>
<td>20-40 Heavy</td>
<td>MJ56-HSM</td>
</tr>
<tr>
<td></td>
<td>45</td>
<td>30-60 Medium</td>
<td>MJ56-MSM</td>
</tr>
<tr>
<td></td>
<td>45</td>
<td>30-60 Heavy</td>
<td>MJ56-HSM</td>
</tr>
</tbody>
</table>

Also available in other Micro Sizes, Concentrations, & 5 Gram Jars P.O.A.